



LubriOne™ LB 6000-5006 NHFR NATURAL

Polyamide 6

Key Characteristics

Product Description

LubriOne™ Lubricated and Wear-Resistant Compounds have been specifically formulated to be self-lubricating materials, offering low coefficient of friction and improved wear resistance properties. LubriOne compounds have been demonstrated to reduce friction, noise, vibration, heat buildup and improve product durability.

General

Material Status	• Commercial: Active
Regional Availability	• Europe
Features	• Flame Retardant • Low Friction • Halogen Free • Lubricated • Wear Resistant
Uses	• Industrial Applications
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.46 g/cm ³	1.46 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.51E+6 psi	10400 MPa	ISO 527-2
Tensile Stress (Break)	19000 psi	131 MPa	ISO 527-2
Tensile Strain (Break)	3.5 %	3.5 %	ISO 527-2
Flexural Modulus	1.25E+6 psi	8600 MPa	ISO 178
Flexural Stress	29000 psi	200 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength	3.6 ft·lb/in ²	7.5 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength	29 ft·lb/in ²	60 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	383 °F	195 °C	ISO 75-2/A
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Glow Wire Flammability Index			IEC 60695-2-12
0.06 in (1.6 mm)	1760 °F	960 °C	
0.12 in (3.0 mm)	1760 °F	960 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	500 to 554 °F	260 to 290 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

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